

**OPERATING PROCEDURE****No. 10/2011**

<b>TITLE:</b> SUPPLIER CERTIFICATION REQUIREMENTS	<b>REVISION:</b> F	<b>DATE:</b> 6/19/2024
<b>DESCRIPTION:</b> Kamatics Method of Standardizing Supplier Certification Requirements		
Approval	Title	Date
<u>Chris Dame</u>	Manager, Supplier Quality	<u>6/21/2024</u>
<u>Lynn Deneault</u>	Manager, Purchasing	<u>6/19/2024</u>
<b>PREPARED BY:</b> C. Musco		<b>ISSUE DATE:</b> 6/21/2024
<b>OTHER ATTACHMENTS:</b> Exhibit "1" - Sample Cert of Conformance (Form 10/2011-1) Exhibit "2" - Example Cert Traceability to Kamatics PO Exhibit "3" - Reference Examples For Kamatics PO & Print Location Guidelines		

**1.0 SCOPE**

This procedure provides Kamatics and their suppliers with standard documentation criteria requirements for the development and acceptance of certifications.

**2.0 RESPONSIBILITY**

- 2.1 The Director, Quality Assurance and Manager, Supplier Quality is responsible for establishing and maintaining this procedure.

**3.0 REFERENCES**

- 3.1 Operating Procedure 10/1029: "Control of Nonconforming Product"  
3.2 Operating Procedure 10/1010: "Receiving Inspection"  
3.3 Operating Procedure 10/1011: "Supplier Source Inspection Procedure"

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### 4.0 DEFINITIONS

- 4.1 Certification: The documented result of compliance with established criteria as determined by Kamatics Corporation.
- 4.2 Process Supplier: A supplier who performs a series of operations in the making or treatment of a product. Various types of processing operations include, but are not limited to are; raw material, metal finishing, heat treatment, coating, welding, NDT, metallurgical testing, etc.
- 4.3 Subcontract machine supplier: A supplier that manufactures parts, components or services for Kamatics.
- 4.4 Heat Lot Number: A number that allows for traceability of materials used in the production of a part or component.
- 4.5 Certified Supplier: A supplier who can inspect and accept product conformity at their facility without Kamatics performing Receiving Inspection, as defined in this procedure.
- 4.6 Approved Supplier List (ASL): List of Kamatics suppliers approved to provide products, services, processes, or production support.

## 5 MINIMUM PROCESS CERTIFICATION REQUIREMENTS

### 5.1 ALL PROCESS AND RAW MATERIAL SUPPLIERS

- Supplier Information (Name, Address, Phone)
- Kamatics Name
- Kamatics Purchase Order
- Kamatics B/P Requirements
- Kamatics Purchase Order Requirements (Specific Instructions in addition to B/P Requirements)
- Kamatics Part Number & Revision (1)
- Quantity of Product
- Component Serial Numbers (when referenced on the Kamatics Purchase Order) (1)
- Specifications (as applicable)
- Specification Revision
- Supplier Certification Number
- Third Party Process System Accreditations or Approvals (Nadcap, FAA, Repair Station, etc.) – If applicable

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- Certification Date
- Certification Authorization Approval (Signature and Title)
- Mercury Free Contamination Statement (If applicable)

(1) Exclusion: Raw Material Suppliers

### 5.2 RAW MATERIAL (ADDITIONAL)

- Product Description (Material Type, Condition, Size, etc.)
- Material Heat Number
- Heat Treat Batch No. (If applicable)
- Applicable Process Specifications
- Quality Test Requirements (NDT, Hardness, Metallurgical, etc.)
- Chemical & Physical Analysis
- Material Country of Origin

### 5.3 HEAT TREAT (ADDITIONAL)

- 6 Product Description (Material Type, Condition, Size)
  - Material Heat Number
  - Heat Treat Batch No.
  - Quality Test Requirements (Hardness, Metallurgical etc.)
  - Hardness Requirements: 100 Percent or Approved Sampling Plan Used, including; Number of Parts, Quantity of Parts Tested & Test Coupons Accepted/Rejected, with their Actual Range of Value

### 5.4 NDT (ADDITIONAL)

- 7 Product Description (Material, Condition, Size)
  - Process & Quality Specifications
  - Acceptance Criteria
  - Certification Authorization Approval (Name, Signature, Stamp No. & Level 2 or 3 Title)

### 5.5 PROCESS (CHEMICAL, COATING, WELDING, ETC.) – ADDITIONAL

- Specific Quality Test Requirements

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### 5.6 TESTING (METALLURGICAL – CHEMICAL/PHYSICAL, ETC.) – ADDITIONAL

#### 8 Product/Sample Description (Material Type, Condition, Size)

- Material Heat Number
- Heat Treat Batch No. (If applicable)
- Test Description
- Test Parameters (If applicable)
- Test Results

### 5.7 SUBCONTRACT MACHINE SUPPLIERS

5.7.1 A Certificate of Conformance is required with each shipment; indicating all material and process sources, and identity to specific certifications, heat numbers, and test reports (Example: Sample Certificate of Conformance – [Form 10/2011-1](#)).

5.7.1.1 Instances in which a supplier is responsible for obtaining and using material for manufacture will require that either the packaging list OR the distributor certificate of compliance be included in the cert package. All documents included in the cert package must maintain traceability back to the mill which provided the material A heat lot number must be included on all documents to ensure traceability of the material from the mill, to the distributor and supplier. If any documents are missing or fail to include the correct heat lot number , WI-10/1010-1 shall be followed to create a certification correction request. See Exhibit 2 for reference.

5.7.2 All certifications and test reports must be submitted with the initial shipment of parts. Subsequent shipments of the same material and process identity need only include a fully completed certificate of conformance referencing prior packing list, which the original certifications were submitted under.

5.7.3 Subcontract machine suppliers contracted by Kamatics to provide additional product process operations, as specified in section 4.2, shall assure sub-tier flow-down of Kamatics certification requirements in accordance with this procedure and the following exceptions of section 5.1:

- Kamatics Name
- Kamatics Purchase Order



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### 5.8 EXAMPLES

- 5.8.1 Reference Exhibit “1” for example of Cert of Conformance (Form 10/2011-1)
- 5.8.2 Reference Exhibit “2” for examples of Kamatics Purchase Order and Print Location Guidelines.
- 5.8.3 Reference Exhibit “3” for examples of Cert Traceability to Kamatics PO

### 6.0 LIMITATIONS

- 6.1 Not Applicable

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FOR REFERENCE ONLY

EXHIBIT "1" – Sample Cert of Conformance (Form 10/2011-1)

Kamatics Corporation

**KAMAN**

SAMPLE CERT OF CONFORMANCE

SUPPLIER NAME & ADDRESS

KAMATICS P.O. NO. \_\_\_\_\_ ITEM NO. \_\_\_\_\_ SUPPLIER INVOICE NO. \_\_\_\_\_

KAMATICS P/N \_\_\_\_\_ REV. \_\_\_\_\_ DATE OF SHIPMENT \_\_\_\_/\_\_\_\_/\_\_\_\_

SUPPLIER JOB NO. \_\_\_\_\_ QTY. \_\_\_\_\_

MATERIAL & PROCESS CERTIFICATION

[SUPPLIER] CERTIFIES THAT THE PARTS NOTED ABOVE HAVE BEEN PROCESSED  
AND ACCEPTED IN ACCORDANCE WITH ALL BLUEPRINT & SPECIFICATION  
REQUIREMENTS AS FOLLOWS:

RAW MATERIAL:

KSM (KAMATICS SUPPLIED): KAMATICS SHIPPING ORDER NO. \_\_\_\_\_

VSM (VENDOR SUPPLIED):

RAW MATERIAL SOURCE: \_\_\_\_\_

RAW MATERIAL HEAT NO: \_\_\_\_\_

MATERIAL CERTIFICATION ATTACHED Y / N ; IF NO – PREVIOUSLY SUBMITTED?  
DATE \_\_\_\_/\_\_\_\_/\_\_\_\_ P/S# \_\_\_\_\_

HEAT TREATMENT:

HEAT TREAT SOURCE: \_\_\_\_\_

HEAT TREAT CERT NO: \_\_\_\_\_

HEAT TREAT CERTIFICATION ATTACHED Y / N; IF NO – PREVIOUSLY SUBMITTED?  
DATE \_\_\_\_/\_\_\_\_/\_\_\_\_ P/S# \_\_\_\_\_

ADDITIONAL PROCESSES:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

QUALITY ASSURANCE

Form 10/2011-1 Rev. 10/08

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## EXHIBIT "2" – Example Cert Traceability with Heat Number

**GRACE MACHINE COMPANY LLC**  
Specializing in: CNC Lathe & Milling • Single Piece & Production Runs

Quality system conforms to: ISO 9001:2015 and AS 9100 Rev. D  
46 WOODLAWN ROAD • BERLIN, CONNECTICUT 06037  
PHONE: (860) 828-8789 • FAX: (860) 828-8636  
EMAIL: info@gracemachinecompany.com

**CERTIFICATION OF CONFORMANCE**

We hereby certify that these part(s) conform to applicable specifications for material and/or processes as called for by your purchase order and that evidence of such performance as prescribed by said order is on that file at Grace Machine Company. Evidence of such performance will be retained on file in our plant for a period of ten (10) years from the date on this shipment.

This certification is neither a contract nor a contractual representation. The manufacturer's responsibility, due to any defects or inaccuracies in any component part(s) or in the statement, shall in no event nor for any cause whatsoever, exceed the purchase price of the pertinent component part(s).

PART NUMBER:	KSR170820B-8S-11	PART REV:	E
PURCHASE ORDER:	177777	REV: 0	LINE / REL. NO: 1 / 1
PART NAME:	Rod End (S.F.)	QUANTITY:	83
JOB NUMBER:	25-0293- 21	INVOICE NO / SHIPPING MEMO:	11151
LOT NO:	11	DATE SHIPPED	7/15/21
DOP /Shop Order:	122045		

**MATERIAL & PROCESS CERTIFICATION**  
Grace Machine certifies that the parts notes above have been processed and accepted in accordance with all blueprint and

Shipment to: 5610  
GRACE MACHINE COMPANY  
46 WOODLAWN ROAD  
BERLIN CT 06037

CUSTOMER: 903  
KAMATICS CORPORATION  
1330 BLUE HILLS AVE BLDG 30  
P.O. BOX 3  
BLOOMFIELD CT 06002

MUST HAVE CERTS. WITH SHIPMENT CLOSED 2/15 - 2/19/21. FOX  
MATL MUST BE MEASURED IN INCHES ARECORDED ON W/O & S  
SHIP BOLTS WITH WOODEN FEET  
SHIP COMPLETE WHEN TEST PIECES ARE ORDERED FOX 1/21  
\*\*CFAR COMPLIANT MATERIAL IS OKAY\*\* LTX 2013  
\*DO NOT RESELECT\* LTX 2012

ITEM	DESCRIPTION	DIMENSIONS
1	13-8 -RD STAINLESS STEEL VM ROUND	4.5000 143.750 GE/LCS US1 ECON: EAR99 Color
2	13-8 -RD STAINLESS STEEL VM ROUND	4.5000 141.750 GE/LCS US1 ECON: EAR99 Color

CERTIFICATION REQUIRED: DOM  
\*\*\* HEAT/LOT # V01979K02  
SPEC AMS 5629

Shipment to: 5610  
GRACE MACHINE COMPANY  
46 WOODLAWN ROAD  
BERLIN CT 06037

CUSTOMER: 903  
KAMATICS CORPORATION  
1330 BLUE HILLS AVE BLDG 30  
P.O. BOX 3  
BLOOMFIELD CT 06002

MUST HAVE CERTS. WITH SHIPMENT CLOSED 2/15 - 2/19/21. FOX  
MATL MUST BE MEASURED IN INCHES ARECORDED ON W/O & SHIP TAGS  
SHIP BOLTS WITH WOODEN FEET  
SHIP COMPLETE WHEN TEST PIECES ARE ORDERED FOX 1/21  
\*\*CFAR COMPLIANT MATERIAL IS OKAY\*\* LTX 2013  
\*DO NOT RESELECT\* LTX 2012

ITEM	DESCRIPTION	DIMENSIONS	QUANTITY ORDERED	QUANTITY SHIPPED	STATUS
1	13-8 -RD STAINLESS STEEL VM ROUND	4.5000 143.750 GE/LCS US1 AA ECON: EAR99 Color Code: SILVER/BLUE	143.75 IN	143.75 IN	COMPLETE

CERTIFICATION REQUIRED: DOMESTIC MILL

\*\*\* HEAT/LOT # V01979K02  
SPEC AMS 5629

OS: FM CR: CI Page: 1 of 1  
Ship Date: 05/24/21  
PACKING SLIP BOL NO.  
✓ 24216 9332309

Contract:  
F.O.B.: DELIVERED  
Ship Via: OUR TRUCK  
Zone: 05

REFER TO OUR ORDER: S10518FD007

**ANAB**  
ANSI National Accreditation Board  
ACCREDITED

**UNIVER**  
Dunkirk Specialty St  
830 Brigham Road | Dunki  
(716) 356-1006

**Material Cert**

MILL ORDER: 809935  
PART NUMBER: P81238/80H  
SERIAL NUMBER: (DNR) 809935-V01979K02-32031

8 TANG  
0 45 HENKEL STREET  
L D  
D BOUT 45 D  
D SOUTHINGTON, CT 06489

Material Description: STAINLESS STEEL ROUGH TURNED ROUND 13-8 VM  
Whitney GCR, AMS-870-1540 (UT Type 1 Class AA), ASTM F899-20 (1  
transverse), Pratt & Whitney PWA 300B, Pratt & Whitney MSL P-14  
5629H (Type 1, Class A, condition A transverse), UNSM B13800, MI  
S-8900-1 (12/12/20), Pratt & Whitney MSL P-17 Rev. D, VPC ANGR-0

Heat Number  
V01979K02

CP WN ✓ C 0.031 ✓ SD 0.03 ✓ SI  
✓ CK 12.40 ✓ W < 0.05 ✓ V <  
✓ CD 0.05 ✓ CP 0.04 ✓ BS <  
TA AL 1.07 ✓ TF <  
O ME ✓ CA  
AD ME ✓ N

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#### EXHIBIT "3" – Reference Examples For Kamatics PO & Print Location Guidelines

### Sample PO / Print Explanation

*(To show where information required on certifications can be found)*

#### All Suppliers:

- A) Supplier name, address, phone
- B) Kamatics name
- C) Kamatics Purchase Order
- D) Kamatics blue print requirements
- E) Kamatics PO requirements
- F) Kamatics Part Number and revision
- G) Quantity of product
- H) Serial numbers when referenced

#### Heat Treat Additional:

- I) Material Heat Number
- J) Product description (material type, condition, size)
- K) Process Specifications & quality requirements
- L) Acceptance criteria

#### NDT Additional:

- M) Product description (material type, condition, size)
- N) Process Specifications & Acceptance Criteria

#### Process (Chem, Coat, Weld, etc) Additional

- O) Process Specification and quality requirements

#### Testing (Metallurgical- chem /physical)

##### Additional:

- P) Product description (material type, condition, size)
- Q) Material heat number
- R) Heat treat batch number, if applicable
- S) Test description
- T) Specifications
- U) Test parameters, if applicable

Ref: Operating Procedure:

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EXHIBIT "3" Continued – Reference Examples For Kamatics PO & Print Location Guidelines – Heat Treat PO (Parts)

Heat Treat PO (Parts)

Kamatics Corporation		Purchase Order		46850	Rev. 1	Print Date: 11/21/08
<b>Supplier</b> Joe Smith's Heat Treating Supplier ID: 1234 911 Main Street Boston, CT 06911		<b>Buyer</b> Carolyn Jackson Phone 860-243-7181 Fax: 860-562-6451 morga.fizek@kamatic.com		<b>Delivery Address</b> Kamatics Corp 1330 Blue Hills Ave Bloomfield, CT 06002		
PLEASE FAX QUOTE TO 860-243-7882 PRIOR TO SHIPMENT OF PARTS. THANK YOU, C. JACKSON						
Line	Part No.	Qty	Unit	Price	Additional Cost	Line Value
1	HEAT TREAT REU:H1 KJ84D45318-6-1	249	EA	\$0.0000	\$0.00	\$0.00
Shop Order 113578 Customer: J. D. Ott Company, Inc. Program Code: 222						
Kamatics Supplied Material: RB1265 - 17-4 PHN AMS5643, 2.0250						
HEAT TREAT PER B/P 0 P 0 20 CERT TO B/P 0 P 0 20 MAT'L: 17-4 PH PROGRAM CO DE 777 NO ENG APPROVED SOURCE REQUIRED *FROZEN PROCESS PLAN*						
2 1 TENSILE BAR Reu: 2 EA No Acq \$0.0000 \$0.00 \$0.00 12/02/08 Textile Bar Customer: J. D. Ott Company, Inc.						
Line Value Sub Total:				\$0.00		
Additional Charges:				\$ 0.00		
Total Order Value:				\$0.00		
Kamatics Corporation Rev. 3/2008 Purchase Order Conditions apply to this purchase order.						
Buyer/Authorized Rep. Kamatics Address Kamatics Corporation 1330 Blue Hills Ave Bloomfield, CT 06002 860-243-6704						
Delivery Terms: Freight On Board Bloomfield Ship Via: UPS Ground Pay Terms: Net 30 Days						

**Must Verify & Communicate Price Changes Prior to Returning Job!!!**

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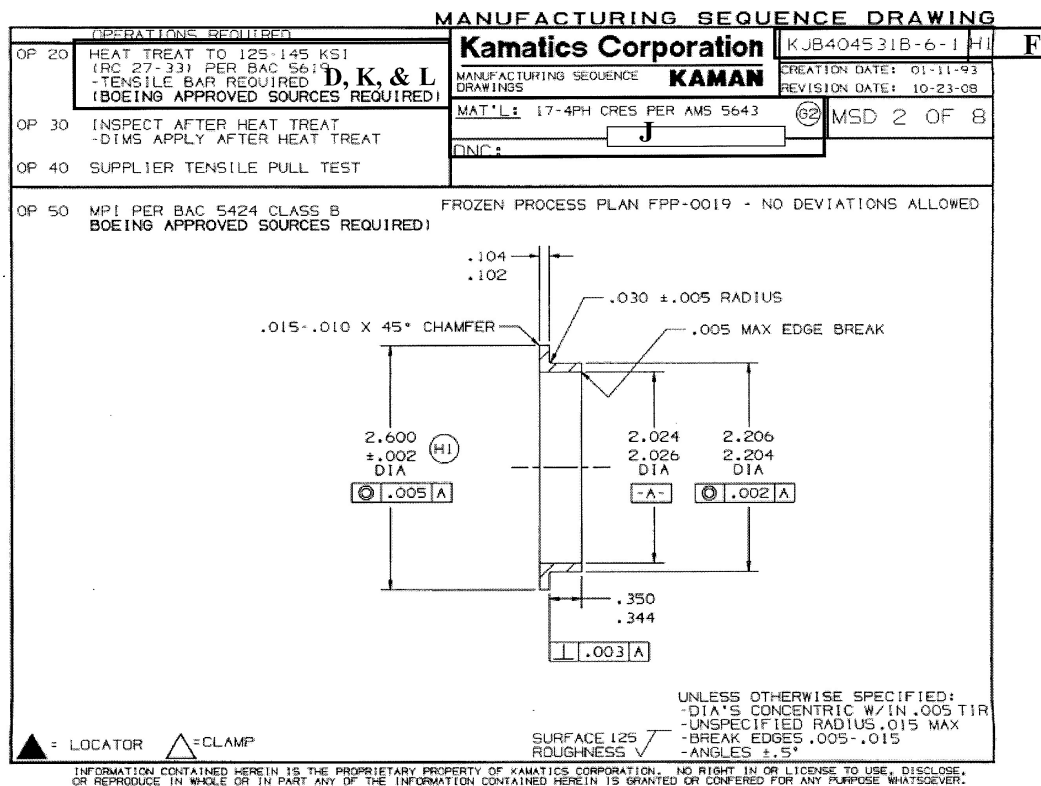
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EXHIBIT "3" Continued – Reference Examples For Kamatics PO & Print  
Location Guidelines – Heat Treat Print (Parts)

## Heat Treat Print (Parts)



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EXHIBIT "3" Continued – Reference Examples For Kamatics PO & Print  
Location Guidelines – Heat Treat PO (Bar Stock)

Heat Treat PO (Bar Stock)

Kamatics Corporation		Purchase Order: 46765		Rev. 1		Print Date: 11/25/08	
<b>Supplier</b> Joe Smith's Heat Treating Supplier ID: 1234 911 Main Street Boston, CT 06911				<b>Buyer</b> Morgan Fessel Phone: 860-243-7181 Fax: 860-502-6451 E-mail: morgan.fessel@kaman.com		<b>Delivery Address</b> Kamatics Corp 1330 Blue Hills Ave Bloomfield, CT 06002	
26 bars total							
Line	Ref	Part No.	Qty	Unit	Additional	Line	Due at
No.	No.	Description	Supplier P/N	Meas.	Cost	Value	Kamatics
1	1	RB 3973 Reu:	1,151.00	IN			
		15-6, 180-200 KSI, BAC 5519, 1.125D					
SHERRY PO 46947-1-1							
<b>Additional Part Info</b> HEAT TREAT TO 180-200 KSI COND PER BAC 5519 (BOEING APPROVED SOURCE REQ'D) 100% HARDNESS CHECK TO BE PERFORMED AT HEAT TREAT FACILITY (REF: Rb 40-43) CERT PER PO REQUIREMENTS APPROX WEIGHT PER INCH = 280 LBS *** KAMATICS TO CUT TEN SILE BAR AFTER HEAT TREAT ***				<b>Kamatics Supplied Material</b> RB1081-15-6, A, TYPE 1 OR 2, AMS 5989, 1.125D 1,151 IN - PO# 26621-6-11 ; G14101 Total Supplied Material: 1,151.00 IN			
<b>Kamatics Address</b> Kamatics Corporation 1330 Blue Hills Ave Bloomfield, CT 06002 860-243-9784				<b>Delivery Terms:</b> Freight On Board Bloomfield <b>Ship Via:</b> UPS Ground <b>Pay Terms:</b> Net 30 Days			

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Raw Material PO #

Heat Lot #

**E, K,  
& L**

**I & J**



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## EXHIBIT "3" Continued – Reference Examples For Kamatics PO &amp; Print Location Guidelines – NDT PO

## NDT PO

Kamatics Corporation		Purchase Order: 45019		Rev. 1		Print Date: 1/25/08	
<b>Supplier</b> <b>Joe Smith's NDT</b> Supplier ID: 1234 911 Main Street Boston, CT 06911		<b>Buyer</b> Kathy Benton Phone: 860-243-7181 Fax: 860-502-6451 morgan.fiszek@kaman.com		<b>Delivery Address</b> <b>Kamatics Corp</b> 1330 Blue Hills Ave Bloomfield, CT 06002			
<b>Line:</b> 1 <b>Part No:</b> NDT Res G <b>Description:</b> KJ 890002 4V-02-6-3		<b>Qty:</b> 90 <b>Unit:</b> EA		<b>Price:</b> \$0.9500 <b>Additional Cost:</b> \$0.00		<b>Line Value:</b> \$85.50 <b>Due at:</b> 10/24/08 <b>Gov:</b> C	
<b>Part Inspection Per B/P</b> (MBD BNT 5 of 5) <b>Car Per B/P</b> <b>Mat 17-4</b> <b>*** O.E. Approved Source Required ***</b> (Aerospace Testing Lab)		<b>Shop Order</b> 100510 <b>Customer:</b> Tusas Motor Sanayii A.S. (TEI) <b>Program Code:</b> LM2000		<b>Y</b>			
<b>Line Value Sub Total:</b> \$85.50				<b>Additional Charges:</b> \$ 0.00			
<b>Total Order Value:</b> \$85.50				<b>←</b>			
<b>Kamatics Corporation Rev. 3/2008 Purchase Order Conditions apply to this purchase order.</b>							
<b>Kamatics Address</b> Kamatics Corporation 1330 Blue Hills Ave Bloomfield, CT 06002 860-243-9704		<b>Delivery Terms:</b> Freight On Board Bloomfield <b>Ship Via:</b> UPS Ground <b>Pay Terms:</b> Net 30 Days					

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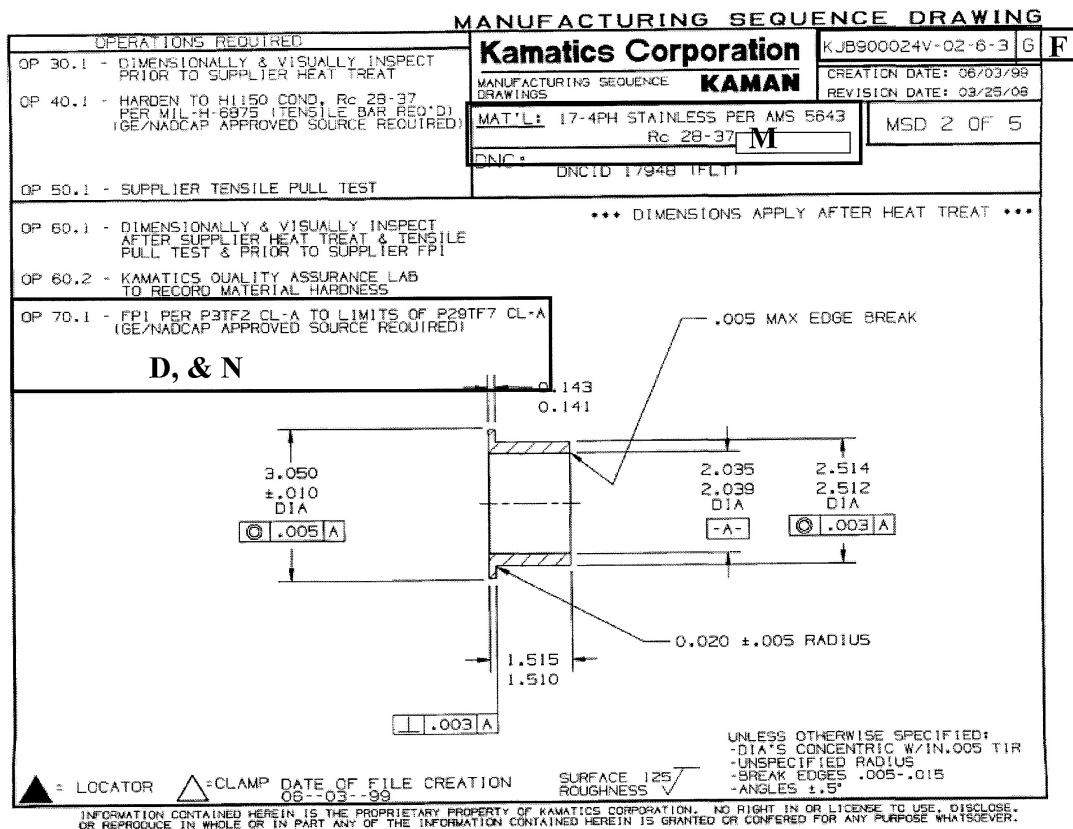
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**EXHIBIT “3” Continued – Reference Examples For Kamatics PO & Print Location Guidelines – NDT Print**

# NDT Print



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EXHIBIT "3" Continued – Reference Examples For Kamatics PO & Print  
Location Guidelines – Plate, Paint, Coat PO

## Plate, Paint, Coat PO

Kamatics Corporation		Purchase Order 46642		Rev. 1	Print Date: 11/21/08																						
<b>Joe Smith's Plating &amp; Painting</b> Supplier ID: 1234 911 Main Street Boston, CT 06911 North Andover, MA 01845		<b>Buyer</b> Morgan Fizez Phone: 800-243-7181 Fax: 800-502-6451 E-mail: morgan.fizez@kaman.com		<b>Delivery Address</b> Kamatics Corp 1330 Blue Hills Ave Bloomfield, CT 06002																							
<table border="1"> <thead> <tr> <th>Line</th> <th>Rel</th> <th>Part No.</th> <th>Qty</th> <th>Unit</th> <th>Measure</th> <th>Price</th> <th>Additional Cost</th> <th>Line Value</th> <th>Deal</th> <th>Gov</th> </tr> </thead> <tbody> <tr> <td>1</td> <td></td> <td>1 CAD PLATE</td> <td>1</td> <td></td> <td>EA</td> <td>\$5.8500</td> <td>\$0.00</td> <td>\$5.85</td> <td>11/21/08</td> <td>C</td> </tr> </tbody> </table>						Line	Rel	Part No.	Qty	Unit	Measure	Price	Additional Cost	Line Value	Deal	Gov	1		1 CAD PLATE	1		EA	\$5.8500	\$0.00	\$5.85	11/21/08	C
Line	Rel	Part No.	Qty	Unit	Measure	Price	Additional Cost	Line Value	Deal	Gov																	
1		1 CAD PLATE	1		EA	\$5.8500	\$0.00	\$5.85	11/21/08	C																	
Customer: Airbus Deutschland GmbH																											
CAD PER B/P CERT PER B/P MATL 17-4 USE FIGURE NUMBER 60																											
Kamatics Corporation Rev. 3/2008 Purchase Order Conditions apply to this purchase order.																											
Line Value Sub Total: \$318.85 Additional Charges: \$ Total Order Value: \$318.85																											
Buyer/Authorized Rep.																											
Kamatics Address Kamatics Corporation 1330 Blue Hills Ave Bloomfield, CT 06002 800-243-9704																											
Delivery Terms: Freight On Board Bloomfield Ship Via: UPS Ground Pay Terms: Net 30 Days																											

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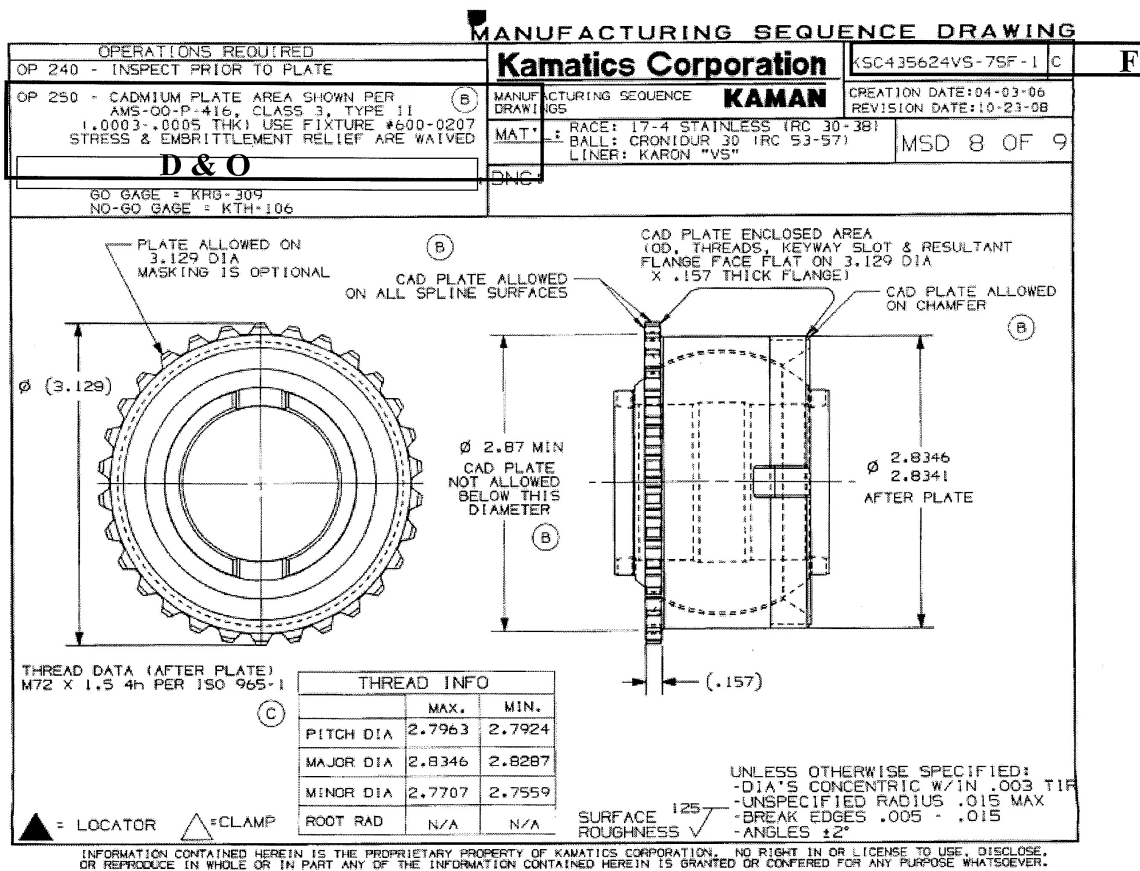
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EXHIBIT "3" Continued – Reference Examples For Kamatics PO & Print  
Location Guidelines – Plate Print

## Plate Print



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## EXHIBIT "3" Continued – Reference Examples For Kamatics PO &amp; Print Location Guidelines – Testing PO

## Testing PO

Kamatics Corporation		Purchase Order: 46598	Rev. 1	Print Date: 11/25/08						
<b>Supplier</b> Joe Smith's Testing Lab Supplier ID: 1234 711 Main Street Boston, CT 06011		<b>Buyer</b> Carolyn Jackson Phone: 800-243-7181 Fax: 800-582-6451 morgan.fiszel@kamatic.com		<b>Delivery Address</b> Kamatics Corp 1330 Blue Hills Ave Bloomfield, CT 06002						
<b>Line</b> <b>Ref</b> <b>Part No.</b> <b>Description</b> <b>Supplier P/N</b> <b>Qty</b> <b>Unit</b> <b>Additional</b> <b>Line</b> <b>Due at</b> <b>Cost</b> No.   No.   No.   No.   No.   No.   Price   Cost   Value   Kamatics   Com										
1	1		F (when available)	G	5	EA	\$0.0000	\$203.00	\$203.00	11/24/08
Corrosion resistance testing per ASTM-B-117. Ref: MIL-8-TL-5541F monthly testing. Note: Processing panels using a 6 degree rack. All test reports must state that you are process panels using a 6 degree rack. Please contact George Stehr at (860) 769-3230, if any corrosion is found before. SHIP ORDER NO. (MONTH OF NOVEMBER) PLEASE RETURN YELLOW CASE *IMMEDIATE RETURN AFTER TESTING*										
							Line Value Sub Total		\$203.00	
							Additional Charges:		\$ 0.00	
							Total Order Value:		\$203.00	
Kamatics Corporation Rev. 3/2008 Purchase Order Conditions apply to this purchase order.										
Authorized Rep. Kamatics Address Kamatics Corporation 1330 Blue Hills Ave Bloomfield, CT 06002 800-243-9704										
Delivery Terms: Freight On Board Bloomfield Ship Via: FedEx (First Overnight) Pay Terms: Net 30 Days										

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