KAMAN

Engineering Data Sheet 174 Revised January 2010

KAron V Data

I. Characteristics:

- A. Nominal liner thickness: .010 to .015 in.(.25 to .38 mm), Max thickness .060 in.(1.52 mm)
- B. Operating temperature range: -100° F to +300°F (-73 to +149°C)
- C. Coefficient of friction range: .03 to .08, depending upon pressure, and velocity.
- D. Compatible backing substrate materials: stainless steel, carbon steel, titanium, aluminum bronze, aluminum, phenolic, fiberglass, inconel and others.
- E. Surface speeds to 10 fpm (3.0 m/min)

II. <u>Physical Properties:</u>

A. Specific gravity: 1.363

B. Density 1.360 gm/cc

C. Hardness Rockwell M 85/90

D. Approximate Compression Modulus 7 x 10⁵ psi (4,828 MPa)

III. Typical Load Carrying Capabilities:

A.	Static Ultimate *	100,000 psi (690 MPa)
B.	Static Limit **	67,000 psi (462 MPa)
C.	Dynamic (max.)	40,000 psi (276 MPa)
D.	Dynamic (continuous) ***	30,000 psi (207 MPa)

Notes:

- * Equivalent to 1.5 times the static limit load, local liner distress may occur.
- ** Maximum load which will result in a permanent set in the liner no greater than .004 (0.10mm) inches after the load is applied for 3 minutes.
- *** .006 inches (0.152 mm) maximum permitted wear after 5,000 cycles of oscillation at \pm 25° at 10 cpm (MIL-B-8943 requirement).

Typical liner thickness 0.012 in. (0.3 mm).

IV. Applicable Specifications:

MIL-B-8943 – bearings, sleeve, plain and flanged, TFE lined (MS21240 & 21241) (Kamatics KRJ-V & KRJ-UDV).

V. <u>Typical Applications:</u>

Marine environment (including rudder and pintle bearings as well as hydrofoil strut pivot bearings), airframe controls, track and cam rollers and industrial applications requiring high load carrying capability and self-lubricating features.